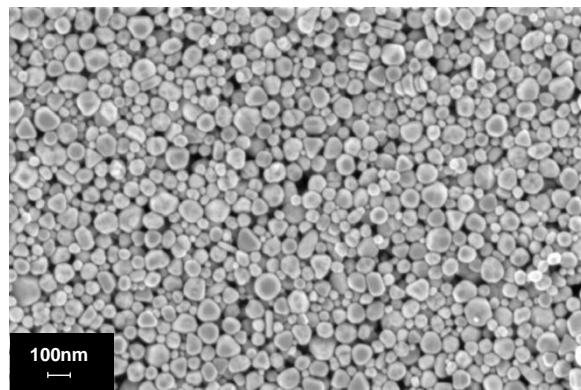


General Information

Sicrys™ I30EG-1, a conductive ink based on single-crystal **silver nanoparticles** in ethylene glycol (EG), is suitable for various digital printing technologies such as Inkjet and Aerosol systems. With long shelf life and storage at ambient conditions, the ink offers reliable jetting and good printability. Printed and sintered patterns provide good adhesion to a wide range of substrates. Applications include, but are not limited to, FPD, RFID and PCB.

Ink Properties

Properties	Typical Values
Metal Loading, Ag (w/w)	30 %
Particle Size (Lumisizer®)	d50 = 70 nm d90 = 125 nm
Specific Gravity	1.52 g/ml
Viscosity (Brookfield, Cone Spindle 40, 25°C)	28 cP
Surface Tension (Pendant Drop Method)	47 dyn/cm
Open Time (Ricoh E3 printhead, 35°C)	5 min
Particle Size and Morphology (HRSEM)	See HRSEM Image



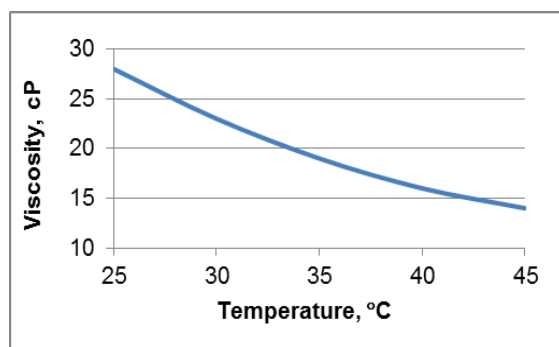
Nano Ag, HRSEM Image, x100,000

Electrical and Adhesion Properties

Sintering Conditions (on PEN)	Resistivity (4PP)
180°C / 30 min	≤10 μΩ·cm (≤6 bulk)
150°C / 30 min	≤14 μΩ·cm (≤9 bulk)

Sheet Resistance (180°C/30 min)	Layer Thickness
100 mΩ/□	1 μm
25 mΩ/□	4 μm

Adhesion (not limited) to: Kapton®, PC, PEN, LCP, Glass
(ISO-2409, no cuts)



Viscosity Profile

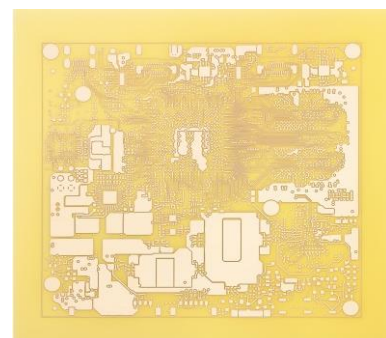
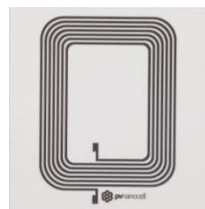
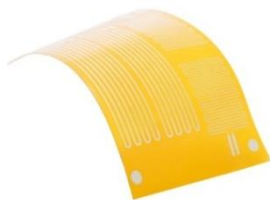
Compatible printheads[#]

Ink works well, among others, with printheads

KM1024, KM1024i, Ricoh E3, DMC-11610, Aerosol

Product Applications

Digital Printing (Inkjet, Aerosol)
Printed Electronics



[#] - Printheads listed here were tested and perform well. Other compatible printheads may also be applicable.